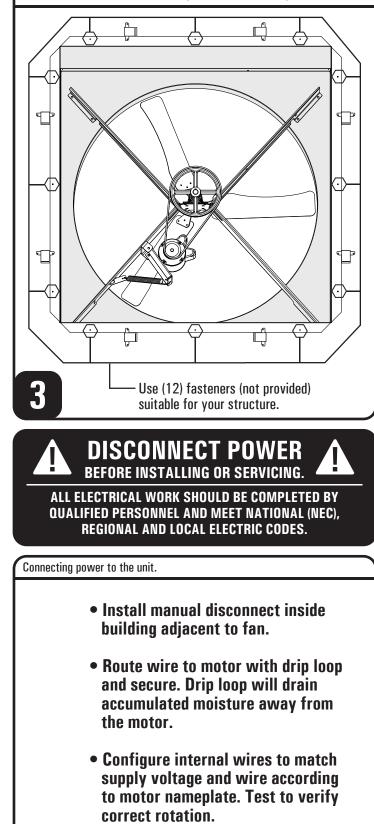
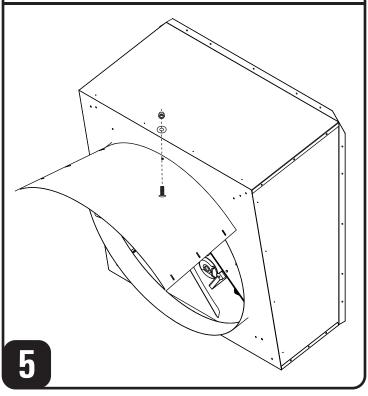


Center the fan body in wall opening. Using the holes indicated, secure fan to framework with (12) fasteners (not provided) suitable for your structure.

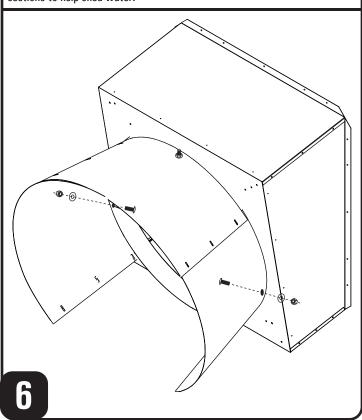


 Shut off manual disconnect for remainder of install. Only permit power to unit when shutter and guard is fully installed to prevent injury. Venturi flange has (4) pre-drilled hole locations. Start with the location at the top of the venturi. Attach cone section (short edge towards venturi) using (1) $\frac{1}{4}$ " x $\frac{3}{4}$ " slotted truss head screw with (1) $\frac{1}{4}$ " washer and (1) $\frac{1}{4}$ " nylock nut as shown.

The slotted truss head screw needs to be on the inside of the venturi and the washer and nylock nut need to be on the outside of the venturi and cone as shown below. Tighten nut and screw.

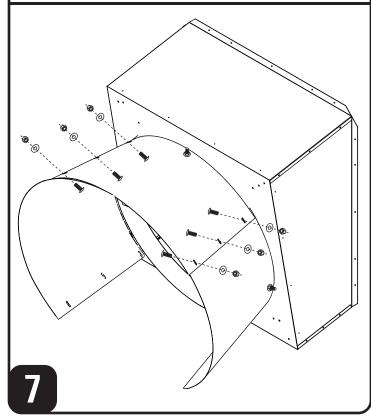


Attach both side cone sections to the venturi like you did with the top cone section in <u>Step 6</u>. The top cone section should overlap the side cone sections to help shed water.

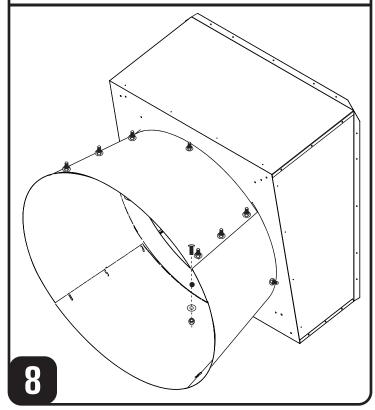


With the top cone section overlapping the edges of the side cone sections, fasten sections together using (6) $\frac{1}{4}$ x $\frac{3}{4}$ slotted truss head screw with (6) $\frac{1}{4}$ washers and (6) $\frac{1}{4}$ nylock nuts, but **DO NOT TIGHTEN**.

The slotted truss head needs to be on the inside of the venturi and the washer and nylock nut need to be on the outside of the venturi and cone as shown below.

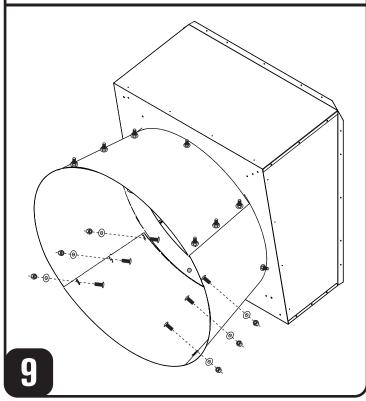


Attach bottom cone section to the venturi like you did the top and side cone sections in **Steps 6 and 7**. The bottom cone section should rest inside of the side cone sections to help shed water.



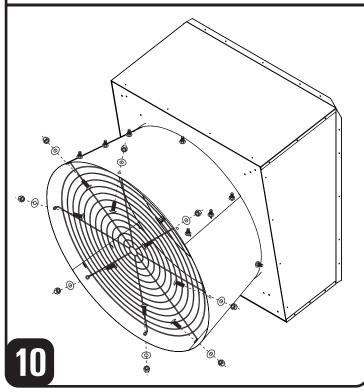
With the bottom cone section inside the side cone sections, fasten sections together using (6) $\frac{1}{4}$ x $\frac{3}{4}$ slotted bolts with (6) $\frac{1}{4}$ washers and (6) $\frac{1}{4}$ nylock nuts, but **DO NOT TIGHTEN**.

The slotted truss head screw needs to be on the inside of the venturi and the washer and nylock nut need to be on the outside of the venturi and cone as shown below.

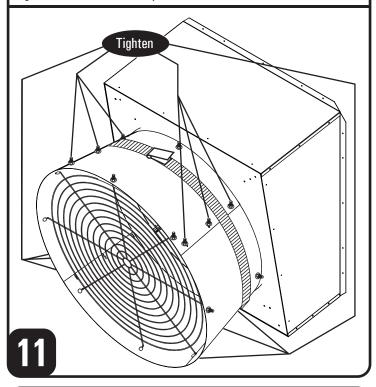


Fasten guard to cone using (8) $\frac{1}{4}$ x $\frac{3}{4}$ slotted truss head screw with (8) $\frac{1}{4}$ washers and (8) $\frac{1}{4}$ nylock nut.

The slotted truss head needs to be on the inside of the venturi and the washer and nylock nut need to be on the outside of the venturi and cone as shown below.



After guard is installed apply the ratchet strap around the cone near the venturi and tighten until no gaps appear between the venturi and the cone. Once the cone is effectively contracted, tighten the slotted truss head screws that connect the cone panels together. After all screws are tightened remove ratchet strap.



Swivel top and side shutter clips open. Set bottom shutter flange between housing flange and bottom shutter clips. Secure shutter by swiveling top and side shutter clips over shutter flange.

