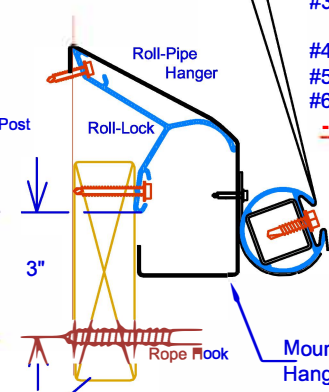


# Posi-Clasp Side Clasp Roll-Bar

## Installation Instructions Page SCR B (with Roll-Lock)

### RPHRL -

Roll-Pipe Hanger for Roll-Lock

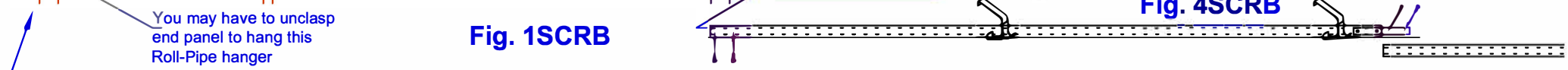


- #1 - Install 3 roll-pipe hangers.
  - #2 - Hang 1st Roll-Pipe.
  - #3 - Insert 2nd pipe over end of 1st using 2 more hangers.
  - #4 - Drape fabric down over Roll-Pipe
  - #5 - Clasp Roll-Bar Cap over fabric.
  - #6 - Insert Tekes into each hole
- NOTE: ensure 2 each #14 x 1" Tekes penetrates each swaged connection.**

**Fig. 3SCRB**

Hint: Work down length of roll-Bar continuously with putting #12x3/4" tek in each hole (including thru swaged connections. When complete, go back & remove #12 tek at each connection, replace immediately with a #14 x 1" TEK and insert another #14 TEK next to it.

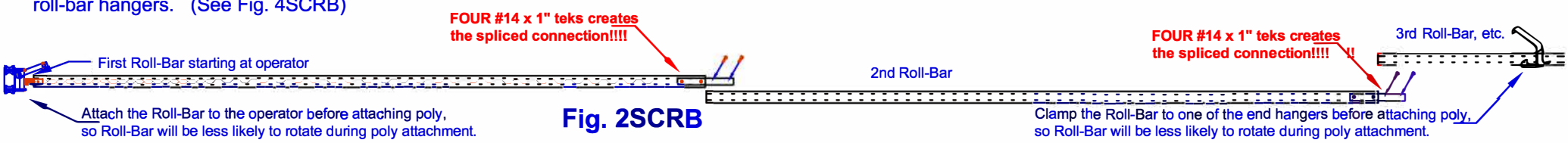
**Fig. 4SCRB**



**Fig. 1SCRB**

**1SCRB.** Insert a 1-1/4" square tube splice insert, half it's length into the one end of each Roll-Bar and fasten it in place with 2 each #14x1" tek. Beginning where the end of the 1st Side Clasp Roll-Bar will slide over the end of the Roll-Bar Adapter or over the motor shaft, hang 3 Roll-Pipe-Hangers over the Roll-Lock to temporarily support the first length of roll-bar, (See Fig. 1SCRB) - one near each end and one approximately in center of that roll-bar. Then install remaining Roll-Bar hangers every 6' apart down the Roll-Lock. Again, beginning where the end of the 1st Side Clasp Roll-Bar will slide over the end of the Roll-Bar Adapter or over the motor shaft, lay the Side Clasp Roll-Bar onto the hanger supports, while sliding the next Roll-Bar over the splice insert of the previous. (A hanger set for 48 LF of Roll-bar is provided with a curtain system, 2 sets will support 96 LF). Attach the Roll-Bars together at the splice insert with 2 more #14 x 1" tek.

**2SCRB.** Install the poly (1 or 2 layers), at this time, to the Double Wirelock at the top of the curtain using ZigZag Wire. Use a doubled ZigZag Wire for the first 4' nearest the operator, by overlapping the ZigZag Wires and alternating the direction of the wireflanges. (See Fig. 1SCRB) Allow the poly to drape down over the roll-bar hanging from the roll-bar hangers. (See Fig. 4SCRB)



**Fig. 2SCRB**

**3SCRB.** Attach the operator to the Roll-Bar on one end (See operator attachment instructions), and clamp the RollBar to one of the hangers on the other, (and another in the middle if it's a long installation) so that the Roll-Bar will not rotate to change angles while you are claspng the fabric to the Side Clasp Roll-Bar. If the facing of the wirelock channel, of the Roll-Bar changes angles (see Fig. 5E) during the process of attaching the poly to the side clasp Roll-Bar, it will result in uneven length of the poly.

**4SCRB.** We recommend you start by attaching the fabric to the first 4' of the Roll-bar at each end with double ZigZag Wire. This will help keep the fabric from pulling material towards the middle and creating too many wrinkles. The balance of the Roll-Bar should only need one layer of ZigZag Wire. Fully attach the fabric to the Roll-Bar. Lift the rollbar off of the hangers. **Remove all hangers when complete,** and store the hangers until you have to change poly again. **INSTALLERS:** be sure to leave the hangers with the owner for future use.